

How Alaska Department of Corrections used Simlog's Personal Simulators to Create an Affordable and Secure NCCER Heavy Equipment Simulator Program

Alaska Department of Corrections' (ADOC) Goose Creek Correctional Center (GCCC) opened in July 2012 and houses over 1,500 inmates. It is a minimum and medium custody facility for men. With over thirty newly established vocational programs, GCCC's mission emphasizes rehabilitation and re-entry into society.

GCCC's vocational programs are now operating at full speed, and growing. In particular, the addition of "NCCER Heavy Equipment Simulator Level 1 - 3" that uses National Center for Construction Education Research (NCCER) curriculum guidelines for Heavy Equipment Operations (HEO), and Simlog's Personal Simulators for practical skills training.

The Need for Simulation

Simlog's Personal Simulators were first identified by one of ADOC's vocational coordinators at a workshop session during Anchorage School District's annual Summer Camp professional development conference in 2013. The workshop showcased the Alaska Construction Education Foundation's newly acquired portable HEO simulator lab with eight stations of Simlog's Hydraulic Excavator, Bulldozer, Wheel Loader and Forklift Personal Simulators.

News of the simulators was brought to the attention of Gary Olsen, ADOC's Criminal Justice Planner of Education. A six-week pilot program was set up shortly after the Summer Camp at ADOC's Spring Creek Correctional Center, using the portable HEO simulator lab on loan from the Alaska Construction Education Foundation.

"The pilot program received a very positive response from the inmates and they showed that they could take care of themselves and the simulators," explains Gary Olsen. "My vocational team and I then identified the NCCER courses for introductory HEO and thought that the simulators aligned perfectly with security concerns."

Simlog's Personal Simulators satisfied several important criteria for use at GCCC's new super-secure facility, and enabled Gary Olsen to obtain the funds to implement a Simlog simulator lab of his own:

- Internet connection absolutely not required.
- Securely containable within a vocational area.
- Instant performance data on trainees' sessions.
- Fit with NCCER as a recognized standard.

"The simulators also align perfectly with Department of Labor priorities on shortages of skilled workers," continues Olsen. "The construction industry has proven to be the least discriminatory when it comes to hiring returning citizens and high-paying HEO jobs are no exception."

A Cost-Effective Simulator Lab

ADOC purchased Simlog's Personal Simulators in 2014 to begin creating GCCC's first HEO program. The simulator lab consists of four networked simulator stations, including Simlog's Simulation Manager that automatically tracks trainees' simulation results

Table-top mounted Replica Controls Joysticks are used to operate the Hydraulic Excavator, Bulldozer and Wheel Loader simulators. Replica Ball-Tip Levers, also table-top mounted, are used to operate the lab's Forklift simulator. Each station is also equipped with the required steering wheel, gear shifter and/or



Goose Creek Correctional Center (GCCC) opened in July 2012 in Wasilla Alaska

foot pedals that best reproduce the functionality of the real heavy equipment.

Two out of the four stations are Multi-Purpose stations that can operate the Hydraulic Excavator, Bulldozer and Wheel Loader simulators by taking advantage of the multi-purpose simulator controls that are common to these three simulation software. Multi-purposing the simulator stations was a significant factor in making the simulator lab affordable for the institution.

"Cost-effectiveness of the simulators served as a significant motivator for creating the HEO program," comments Olsen. "Cost per trainee is very economical with safety for the inmates and convenience for the instructors also playing important roles."

Simulators at the Core of the Program

Inmates are allowed to participate in GCCC's "NCCER Heavy Equipment Simulator" course if they meet the following criteria:

1. Completion of the NCCER Vocational Math course.
2. Completion of the NCCER Core Curriculum.
3. No disciplinary infractions in the last 6 months.
4. Have ample time to serve to complete the course (all 3 levels).

All "NCCER Heavy Equipment Simulator" classes are taught by NCCER certified instructors in a controlled learning environment. The instructors are not heavy equipment operators, but they all have a background in the skilled trades.



The Simlog Simulator Lab at the Goose Creek Correctional Center

Being in a highly secure facility, inmates are not permitted outside the fence, nor are they permitted to operate real heavy equipment for training. The instructor's role during simulator time is primarily as mentor. The trainees are doubled-up on the simulators, allowing them to observe and learn from each other.

"GCCC had been using NCCER text books for a couple of years but I used Simlog as an argument that we need NCCER certified vocational instructors to teach the courses," says Olsen. "With the simulators fulfilling the practical role for an introductory NCCER HEO course, we're lowering the barriers for a felon when he gets out."

The trainees' time on the simulators follows NCCER curriculum for Introduction to HEO levels 1 to 3. As they progress through the Simulation Modules, practical exams are given on the simulators to prove that the skills presented in the NCCER text book can be accomplished on the simulator.

Each chapter in the NCCER curriculum requires a written exam with a minimum score of 70%, and a practical exam on the simulators with a pass or fail grade. Benchmarks are set for the simulators' Simulation Results so that each trainee knows how proficient he needs to be to pass.

The objective of the pass or fail is to determine if the trainees have acquired sufficient muscle-memory and proficiency for operating heavy equipment. Their level of control and operation can be tested and proven from the simulators' measurement and the record-keeping of dozens of operations performed using the controls.

Success to Date and Future Plans

GCCC began its first "NCCER Heavy Equipment Simulator" course with six trainees in January 2015. After four months, the first group of trainees took the final exam in May 2015. All six trainees completed the program and achieved a passing grade.

Pathways have already been established with several schools that will credit GCCC's NCCER program to their own curriculum. One example is Ilisagvik College in Barrow, Alaska.

"We see the proof that an inmate's experience and muscle memory from the simulators will decrease the learning curve when completing his training on real equipment on the outside," says Olsen. "In other words, there is less time to gainful employment and less chance of recidivism after they are released."

By the end of the first course in May 2015, GCCC already had a waiting list of inmates wanting to participate in the program. Class size will be increased to fifteen trainees for the next course scheduled for July 2015.

"I would not have been able to do this without the support of my vocational team, Don Revels, Christopher Woods, Tim Flannery, Terrence Glaze and Bryan Collison", concludes Olsen.

Gary Olsen envisions rolling out "NCCER Heavy Equipment Simulator Level 1 - 3" with Simlog's Personal Simulators at three other institutions. This includes the creation of ADOC's first HEO program at a minimum security institution that will take inmates from the simulators to training on real heavy equipment at the facility's gravel pit.

About Simlog

Simlog's Personal Simulators have been delivering cost-effective heavy equipment operator training to education and industry since 1999. Our products set the standard for career exploration, skills learning, and workforce development, placing hundreds of thousands of students around the world on a pathway to becoming superior operators. Simlog's customers include over 250 career and technical education programs across North America. Among them are prisons, adult and youth rehabilitation and reentry programs, and correctional high schools.

Each of Simlog's 13 Personal Simulators was designed in collaboration with leading heavy equipment manufacturers (OEMs) and vocational training professionals to meet nationally recognized standards within construction trades, logistics, material handling, mining and forestry programs. State of the art realism engages students in safe step-by-step skills development for a broad range of heavy equipment that includes Forklift, Hydraulic Excavator, Bulldozer, Wheel Loader and Mobile Crane; offered in the most economical setup options for any class size.

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Corrections**
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Simlog's Personal Simulators used in the Goose Creek Correctional Center HEO Program

- ▶ Forklift Personal Simulator
- ▶ Wheel Loader Personal Simulator
- ▶ Hydraulic Excavator Personal Simulator
- ▶ Bulldozer Personal Simulator



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